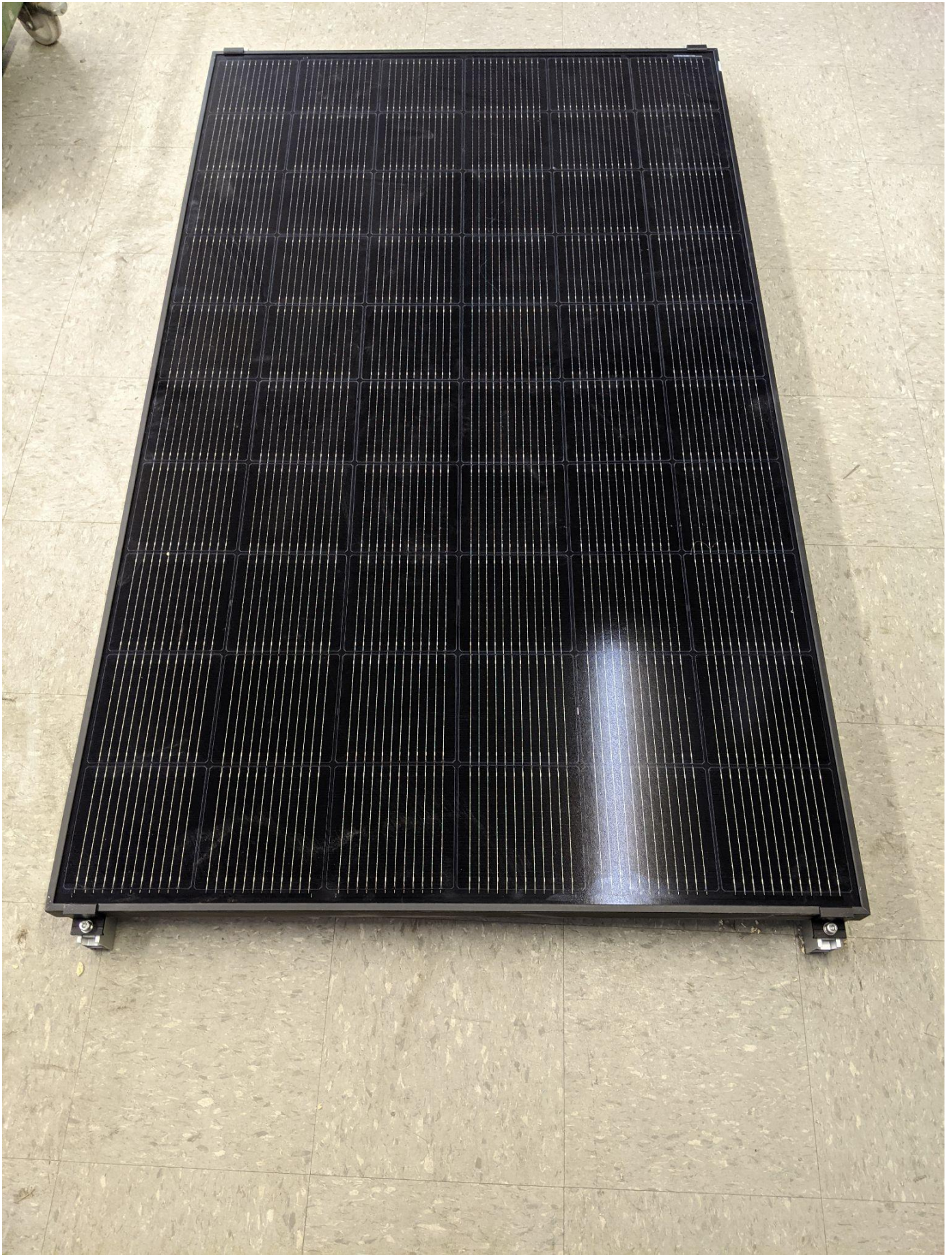




Arrange the rails along the underside of the solar module. Closer to the edge of the frame is preferable, to allow maximum tilt and flattening, as well as rigidity.



Clamp the rails to the underside of the solar module using the provided clamps.



The rails should now be securely attached to the underside of the module.



Attach the tilt legs to the rails on the underside of the module using the provided rail bolt.



Attached all four tilt legs to the rails. These want to be located towards the edge of the rails, for maximum stability.

**Once the structure is assembled, the modules can be positioned on the deck/roof in the desired location ready for the tilt legs to be glued and bolted to the surface.
Remember to allow the legs to be flattened completely.**